

Status Report - ELENA (Russian Federation)

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1. Overview

- ☐ In Operation
- ☐ Under Construction
- ☐ Described in

Link to PRIS --

☒ **New Concept**

Number of Units --

Year --

Reference Plant

Name of Site --

Link to PRIS --

Net Power Output (MWe) 0.068

Gross Power Output (MWe) --

1.1 Introduction

The ELENA nuclear thermoelectric plant (NTEP) is a direct conversion water-cooled reactor without on-site refuelling capable of supplying 68 kW(e) of electricity and 3.3 MW(t) of heating capacity for 25 years without refuelling. The technology and techniques were developed incorporating experience from the construction and operation of the GAMMA reactor for marine and space application. The ELENA NTEP is designed as an "unattended" nuclear power plant (NPP), requiring nearly no operating or maintenance personnel over the lifetime of the unit. The conceptual design was developed by the National Research Centre "Kurchatov Institute" (NRC KI). The ELENA NTEP is a land-based plant; however, in principle it is also possible to develop underground or underwater versions. The reactor and its main systems are assembled from factory-fabricated finished components or modules, whose weight and dimensions enable any transport delivery method for the complete plant, including helicopter and ship. The specific features of the design include capability of power operation without personnel involvement, compensation of burn-up reactivity swing and other external reactivity disturbances without moving the control rods and the use of thermoelectric energy conversion to produce electricity.

The unattended ELENA NTEP plant is designed to produce heat for towns with a population of 1500–

2000 and located in remote areas where district heating is required. Since it is auxiliary in nature, the electricity generation of 68 kW could be used for the in-house power needs of the plant and to supply electricity to consumers requiring a highly reliable power supply, such as hospitals, etc. A desalination unit can be used in combination with the ELENA NTEP.

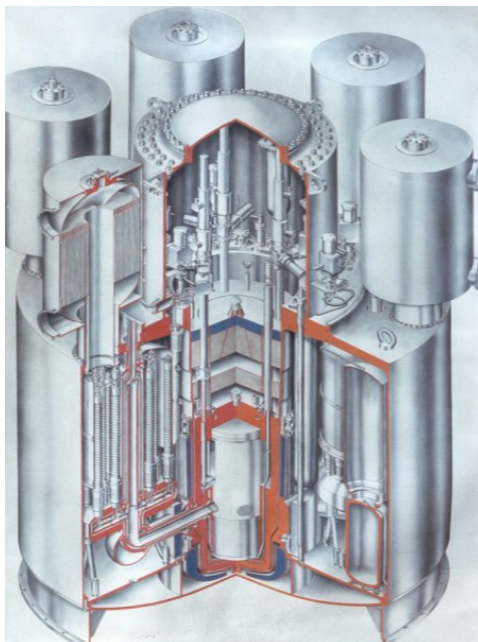


Figure 1. ELENA concept

1.2 Development Milestones

1.3 Design organization or vendor company

1.4 Links to designer/vendor website

1.5 Design Description

The ELENA reactor is designed with an integrated primary circuit. The design features of ELENA ensure high reliability and safety, eliminate adverse environmental impacts, and make the ELENA NPP an attractive source of heat and power supply for small settlements located in remote areas, including seismic and draught areas, as well as in uninhabited or underwater stations, e.g., robotized systems for investigation and extraction of ocean resources or hydrology research laboratories.

1.6 Licensing Application Support Documents

1.7 Reactor Unit in PRIS

2. Category Fields

Table 1: ARIS Category Fields

ARIS Category	Value	Units of Examples
Current/Intended Purpose	Commercial – Electric/Non-Electric	e.g. Commercial – Electric/Non-electric, Prototype/FOAK, Demonstration, Experimental
Main Intended Application (once commercial)	Non-electric (District heating, electricity of 68 kW for inhouse consumption or hospital, desalination)	e.g. Baseload, Dispatchable, Off-grid/Remote, Mobile/Propulsion, Non-electric (specify)
Reference Location	Inland	e.g. On Coast, Inland, Below-Ground, Floating-Fixed, Marine-Mobile, Submerged-Fixed (Other-specify)
Reference Site Design (reactor units per site)		e.g. Single Unit, Dual Unit, Multiple Unit (# units)
Core Coolant	H2O	H2O, D2O, He, CO2, Na, Pb, PbBi, Molten Salts, (Other-specify)
Reactor Core Size (1 core)	Thermal Power < 30 MWth	e.g. Thermal Power < 30 MWth, 30 MWth ≤ Thermal power < 1000 MWth, 1000 MWth ≤ Thermal power ≤ 3000 MWth, Thermal power > 3000 MWth
Reactor Type	PWR	e.g. PWR, BWR, HWR, SCWR, GCR, GFR, SFR, LFR, MSR, ADS
Reactor Size	Microreactor	e.g. PWR, SMR
Neutron Moderator	H2O	e.g. H2O, D2O, He, CO2, Na, Pb, PbBi, Molten Salts, (Other-specify)
NSSS Layout	Integral	e.g. Loop-type (# loops), Direct-cycle, Semi-integral, Integral, Pool-type
Primary Circulation	Natural	e.g. Forced (# pumps), Natural
Thermodynamic Cycle	Rankine	e.g. Rankine, Brayton, Combined-Cycle (direct/indirect)
Secondary Side Fluid	H2O	e.g. H2O, He, CO2, Na, Pb, PbBi, Molten Salts, (Other-specify)
Fuel Form	Fuel Assembly/Bundle	e.g. Fuel Assembly/Bundle, Coated Sphere, Plate, Prismatic, Contained Liquid, Liquid Fuel/Coolant

Fuel Lattice Shape		e.g. Square, Hexagonal, Triangular, Cylindrical, Spherical, Other, n/a
Rods/Pins per Fuel Assembly/Bundle		e.g. #, n/a
Fuel Material Type	Oxide	e.g. Oxide, Nitride, Carbide, Metal, Molten Salt, (Other-specify)
Design Status	Conceptual Design	e.g. Conceptual, Detailed, Final (with secure suppliers)
Licensing Status		e.g. DCR, GDR, PSAR, FSAR, Design Licensed (in Country), Under Construction (# units), In Operation (# units)
Neutron Spectrum	Thermal	e.g. Fast, Thermal

3. Parameter Fields

Table 2: ARIS Parameter Fields

ARIS Parameter	Value	Units of Examples
Plant Infrastructure		
Design Life		Years
Lifetime Capacity Factor		%, defined as Lifetime MWe- yrs delivered / (MWe capacity * Design Life), incl. outages
Major Planned Outages		# days every # months (specify purpose, including refuelling)
Operation / Maintenance Human Resources		# Staff in Operation / Maintenance Crew during Normal Operation
Reference Site Design		n Units/Modules
Capacity to Electric Grid		MWe (net to grid)
Non-electric Capacity		e.g. MW(th) heat at x °C, m3/day desalinated water, kg/day hydrogen, etc.
In-House Plant Consumption		MWe
Plant Footprint		m2 (rectangular building envelope)

Site Footprint		m2 (fenced area)
Emergency Planning Zone		km (radius)
Releases during Normal Operation		TBq/yr (Noble Gases / Tritium Gas / Liquids)
Load Following Range and Speed		x – 100%, % per minute
Seismic Design (SSE)	VIII (MSK-64)	g (Safe-Shutdown Earthquake)
NSSS Operating Pressure (primary side)	19.6	MPa(abs), i.e. MPa(g)+0.1, at core outlet
NSSS Operating Pressure (secondary side)	0.36	MPa(abs), i.e. MPa(g)+0.1, at secondary side outlet
Primary Coolant Inventory (incl. pressurizer)		kg
Nominal Coolant Flow Rate (primary)		kg/s
Nominal Coolant Flow Rate (secondary)		kg/s
Core Inlet Coolant Temperature	311	°C
Core Outlet Coolant Temperature	328	°C
Available Temperature as Process Heat Source		°C
NSSS Largest Component	Reactor vessel	e.g. RPV (empty), SG, Core Module (empty/fuelled), etc.
- NSSS Largest Component Length	3700	mm
- NSSS Largest Component Diameter	1250	mm
- NSSS Largest Component Thickness		mm
- NSSS Largest Component Weight		tonne
Reactor Vessel Material		e.g. SS304, SS316, SA508, 800H, Hastelloy N
Steam Generator Design		e.g. Vertical/Horizontal, U-Tube/ Straight/Helical, cross/counter flow

Secondary Coolant Inventory		kg
Pressurizer Design		e.g. separate vessel, integral, steam or gas pressurised, etc.
Pressurizer Volume		m ³ / m ³ (total / liquid)
Containment Type		Dry (single/double), Dry/Wet Well, Inerted, etc.
Containment Volume		m ³
Spent Fuel Pool Capacity and Total Volume		Years of full-power operation / m ³
Non Electric Application	District heating, electricity of 68 kW for inhouse consumption or hospital, desalination	-
Core Delta Temperature	17	°C
Fuel/Core		
Single Core Thermal Power	3.3	MW(th)
Refuelling Cycle	300	months or “continuous”
Fuel Material	UO ₂ or MOX	e.g. UO ₂ , MOX, UF ₄ , UCO
Enrichment (avg./max.)	15.2	%
Average Neutron Energy		eV
Fuel Cladding Material		e.g. Zr-4, SS, TRISO, E-110, none
Number of Fuel “Units”		Specify as Assembly, Bundle, Plate, Sphere, or n/a
Weight of one Fuel Unit		kg
Total Fissile Loading (initial)		kg fissile material (specify isotopic and chemical composition)
% of fuel outside core during normal operation		Applicable to online refuelling and molten salt reactors
Fraction of fresh-fuel fissile material used up at discharge		%
Core Discharge Burnup		MWd/kgHM (heavy metal, eg U, Pu, Th)
Pin Burnup (max.)		MWd/kgHM

Breeding/Conversion Ratio		Fraction of fissile material bred in-situ over one fuel cycle or at equilibrium core
Reprocessing		e.g. None, Batch, Continuous (FP polishing/actinide removal), etc.
Main Reactivity Control	Control rods and absorber rods	e.g. Rods, Boron Solution, Fuel Load, Temperature, Flow Rate, Reflectors
Solid Burnable Absorber		e.g. Gd ₂ O ₃
Core Volume (active)		m ³ (used to calculate power density)
Fast Neutron Flux at Core Pressure Boundary		n/(cm ² *s)
Max. Fast Neutron Flux		n/(cm ² *s)
Core Control Rod Absorber		-
Core Soluble Neutron Absorber		-
Safety Systems		
Number of Safety Trains	Active / Passive	% capacity of each train to fulfil safety function
- reactor shutdown	Passive	- / - / -
- core injection	Passive	- / - / -
- decay heat removal	Passive	- / - / -
- containment isolation and cooling	N/A	- / - / -
- emergency AC supply (e.g. diesels)	N/A	- / - / -
DC Power Capacity (e.g. batteries)		Hours
Events in which Immediate Operator Action is required		e.g. any internal/external initiating events, none
Limiting (shortest) Subsequent Operator Action Time		Hours (that are assumed when following EOPs)
Severe Accident Core Provisions		e.g. no core melt, IMMR, Core Catcher, Core Dump Tank, MCCI

Core Damage Frequency (CDF)		x/reactor-year (based on reference site and location)
Severe Accident Containment Provisions		e.g., H2 ignitors, PARs, filtered venting etc.
Large Release Frequency (LRF)		x/reactor-year (based on reference site and location)
Overall Build Project Costs Estimate or Range (excluding Licensing, based on the Reference Design Site and Location)		
Construction Time (nth of a kind)		Months from first concrete to criticality
Design, Project Mgmt. and Procurement Effort		Person-years (PY) [DP&P]
Construction and Commissioning Effort		PY [C&C]
Material and Equipment Overnight Capital Cost		Million US\$(2015) [M&E], if built in USA
Cost Breakdown	%[C&C]/%[M&E]	
- Site Development before first concrete		(e.g. 25/10) (30/40) (20/25) (20/10) (5/15) (-----) (to add up to 100/100)
- Nuclear Island (NSSS)		
- Conventional Island (Turbine and Cooling)		
- Balance of Plant (BOP)		
- Commissioning and First Fuel Loading		
Factory / On-Site split in [C&C] effort		%/% of total [C&C] effort in PY (e.g., 60/40)
Nuclear System		
System Steam Flow Rate		kg/s
System Steam Pressure		MPa
System Steam Temperature		°C
System Feedwater Flow Rate		kg/s
System Feedwater Temperature		°C
Reactor Core		
Active Core Height		m

Equivalent Core Diameter		m
Average Linear Heat Rate		kW/m
Average Fuel Power Density		kW/kgU
Average Core Power Density		MW/m ³
Outer Diameter Of Fuel Rods		mm

4. Plant Layout, Site Environment and Grid Integration

SUMMARY FOR BOOKLET

The reactor system can be broken into two parts for shipment. It is possible to fuel the system on-site, thereby eliminating problems associated with shipping a fuelled reactor. The plant includes instrumentation and control systems; a system for heat removal to consumers; an auxiliary power supply system; and a radiation monitoring system, including process radiation monitoring, dosimetric monitoring, and environmental monitoring.

Reactor Building

The plant building has a cylindrical shape and is embedded in the ground for the entire reactor installation height with a foundation plate elevation of -19.2 m. The elevation of $+0.0$ has a domed ceiling. The underground portion of the structure, the walls and the overlaps are monolithic reinforced concrete. The vessel head of the system is removable. The plant incorporates a physical protection system, has a fence and is equipped with external lighting.

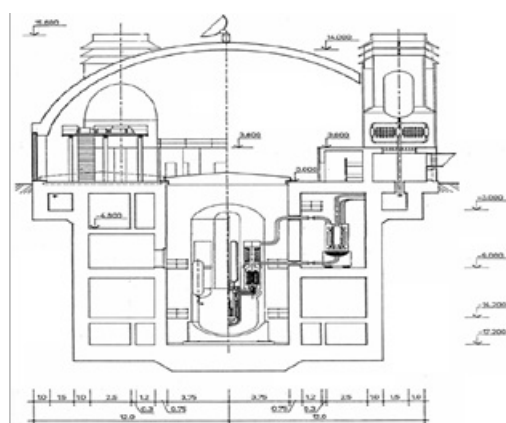


Figure 2. Reactor building

Control Building

The plant has a main control and monitoring room accommodating the start-up and instrumentation and control equipment, as well as the equipment necessary to prepare information to be transmitted to

a monitoring centre.

Balance of Plant

Turbine Generator Building

A TEG is used as a heat exchanger between circuits I and II; it is based on semiconductor thermoelements enabling the generation of 68 kW of power in the reactor nominal operating mode simultaneously with heat transfer to circuit II. This power is used for plant auxiliary needs; it could also be supplied to a small town without district power supply, partially replacing a diesel power plant. The TEG consists of eight identical thermoelectric units (TEU). Each of them includes 36 thermoelectric modules equipped with thermoelectric packs of bismuth tellurides with electronic and hole conduction.

Electric Power Systems

The ELENA-NTEP CSS has three independent power supply systems, consisting of two (2) TEG sections, a diesel generator, and a storage battery. The electric power output can be controlled either by the use of shut resistors or by short circuiting the TEs. The TE power conversion system has a low electrical conversion efficiency, and the waste heat is used for district heating.

4.1 Site Requirements during Construction

4.2 Site Considerations during Operation

4.3 Grid Integration

5. Technical NSSS/Power Conversion System Designn

SUMMARY FOR BOOKLET

Nuclear Steam Supply System

The nuclear steam supply system (NSSS) consists of a reactor core internals and steam generators. The design is based on an integral reactor located in a large volume of secondary water. The NSSS is enclosed in a cylindrical vessel that is embedded in a reactor pool structure which is filled with water. Electric power is generated in semiconductor thermal battery due to the temperature difference provided between primary and secondary circuits.

Reactor Core

Pellet type uranium dioxide fuel is used with the average ^{235}U enrichment of 15.2%; the neutron moderator and coolant is water specially treated according to specified water chemistry. Cylindrical fuel elements with stainless steel cladding are installed in 109 fuel assemblies of 55 fuel elements each; 216 absorber rods with boron carbide based neutron absorber are divided into 6 groups. Fuel assemblies also include burnable absorbers made of Gd-Nb-Zr alloy. The ^{235}U load is 147 kg.

Reactivity Control

A reliable operation and reactivity control are achieved through the implementation of passive reactivity

regulation and control systems. The control and safety systems, including the control rods and control rod drive mechanisms are used for reactivity control. The control and safety systems are designed to be fail safe. The ELENA reactor target is to provide a small total reactivity margin in a hot core so as to secure the survival of an unprotected transient overpower with no core damage. It also ensures reactivity self-regulation throughout a very long period of unattended operation.

Reactor Pressure Vessel and Internals

The cylindrical core with a height of 850 mm and an equivalent diameter of 833 mm is installed in a steel shell with a diameter of 920 mm and encircled by an iron-water shield. The strengthened stainless steel reactor vessel has an internal diameter of 1250 mm and a height of 3700 mm with a wall thickness of 132 mm.

Reactor Coolant System

The ELENA reactor is a naturally circulated primary system with an integrated reactor coolant system. The complete reactor system is fabricated from stainless steel. Natural circulation of coolant in both circuits ensures the NPP is capable of unattended operation without on-site refuelling for up to 25 years. The temperature of water within the third loop is about 100°C. The power level is primarily dependent upon the temperature of the third loop. The internal space for heat transport to consumers is connected to an air-cooled heat exchanger enclosed in the draft tube for excess heat discharge to the atmosphere.

Pressurizer

The ELENA has three water coolant loops. The primary coolant loop is completely contained within the secondary barrier. Heat is transported from the core to the consumer through a four-circuit system:

- The primary circuit (circuit I) with natural circulation of the coolant (water with a pressure of 19.6 MPa) transports heat from the core to the thermoelectric generator (TEG) modules cooled by the circuit II coolant (water with a pressure of 0.36 MPa);
- Circuit II (intermediate circuit) removes heat from the cold joints of the thermal elements and transfers it through natural circulation to the intermediate heat exchanger of circuits II–III; the coolant is specially treated water, which also acts as part of the steel-water radiation shield;
- Circuit III is designed as a thermo-siphon with water or low-boiling coolant. Circuit III transfers heat through natural circulation to the heat exchanger of the heat supply circuit, the coolant being ethanol;
- Circuit IV transfers heat from the heat exchanger of circuits III–IV to the consumers using forced circulation; the circuit IV coolant is A-60 antifreeze.

5.1 Primary Circuit

5.2 Reactor Core and Fuel

5.3 Fuel Handling

5.4 Reactor Protection

5.5 Secondary Side

5.6 Containment/Confinement

5.7 Electrical, I&C and Human Interface

5.8 Unique Technical Design Features (if any)

6. Technology Readiness

SUMMARY FOR BOOKLET

Design and Licensing Status

The assembly drawings of the ELENA have been completed and are ready for fabrication and testing of the system.

6.1 Deployed Reactors

6.2 Reactors under Licensing Review

6.3 Reactors in the Design Stage

7. Safety Concepts

SUMMARY FOR BOOKLET

The reactor is installed in a caisson forming a heat-insulating gas cavity in the strengthened area of the reactor vessel and a caisson space above the reactor cover to house control and protection system (CPS) drives and to prevent radioactive substances from escaping into the surrounding space in case of a circuit I break. The localizing safety systems provide defence in depth and secure the plant safety based on inherent safety features and predominantly passive phenomena; they require no human intervention or external power sources. The safety barriers of the ELENA-NTEP are: (1) Fuel elements; (2) Leak-tight primary circuit; (3) Caisson; (4) Reactor vessel and the guard vessel designed to withstand the pressure arising within each of them at their consecutive failure; and (5) An embedded silo sealed with a protective plate. Special measures for the protection of hot water consumers ensure that radioactivity is never released into the network circuit.

Engineered Safety System Approach and Configuration

ELENA systems are designed with inherent safety features to ensure it remains in a safe configuration under any condition. The incorporation of the defence-in-depth approach based on six safety barriers prevents the depressurization of the primary circuit from depressurization and secure activity confinement inside the reactor during accidents. Though the use of a self-adjustable water-cooled reactor coupled with thermoelectric mode of heat conversion and natural circulation of coolant makes it possible to exclude movable elements from the technological circuit of a NPP and to secure a lifetime unattended operation without on-site refuelling. Safety support systems create the conditions required for normal functioning of the safety systems; they include power supply systems and a heat removal system that transmits heat to consumers. The active components of the protection system are scram actuators for the six compensation groups of control rods.

Decay Heat Removal System

The low specific thermal power of the ELENA reactor enables easy removal of residual heat after

reactor shutdown. Residual heat is damped naturally to the compartment and the fuel elements are not super-heated during this process.

Emergency Core Cooling System

The control safety system (CSS) consists of a control safety system for emergency shutdown and a system to input process and transmit safety-related plant information. During normal operation the emergency shutdown CSS is permanently awaiting a scram actuation request; it also periodically provides information on the state of the plant.

Containment System

The reactor is installed in a caisson forming a heat-insulating gas cavity in the strengthened area of the reactor vessel and a caisson space above the reactor cover to house control and protection system (CPS) drives, and to prevent radioactive substances from escaping into the surrounding space in case of a circuit I break. In turn, the caisson is encircled by the external containment, which is the next barrier to the spread of radioactivity; water that fills the containment volume is circuit II coolant and acts as a biological shielding for the reactor. The external containment forms the cylindrical geometry of the plant with a height of 13 m and a diameter of 4.45 m.

Plant Safety and Operational Performances

The ELENA reactor does not require an operator during nominal power operation of the plant. Operators are required for assembly, startup and beginning of nominal operation. The reactor is designed to operate in a base load mode. The reactor installation is based on passive principles of heat removal (natural convection in all circuits, except for heat transport to the consumers) in normal operation and in shutdown conditions. A decrease in heat or consumer power is automatically compensated through the discharge of excess heat to the atmosphere via a dry cooling tower, with no changes in the electric power. There are no valves or mechanical parts which require maintenance over the lifetime of the plant.

Once operational the ELENA reactor depends upon natural processes to maintain the reactor power without the actuation of control rods. The control and safety systems, including the control rods, control rod drive mechanisms and sensors are used only for the reactor startup, or for the times that the reactor is scrammed. Startup is done by an on-site operator who can leave the site once steady-state power has been obtained. The reactor startup is done by measuring the neutron flux and calculating the reactor period. The reactor outlet temperature and pressure in the coolant loop is monitored, but do not provide feedback through the control loop during start-up. To begin the operation, the poison rods are pulled completely from the core, and are never inserted during nominal operation. To start up and reliably shut down the reactor in any situation, a grid is included that compensates the excessive reactivity. The compensation grid consists of six groups of the boron carbide absorber rods in stainless steel claddings of 1.45 cm external diameter. Each group (34 rods) has an individual drive.

7.1 Safety Philosophy and Implementation

7.2 Transient/Accident Behaviour

8. Fuel and Fuel Cycle

SUMMARY FOR BOOKLET

Fuel Cycle Approach

The factory-fabricated reactor vessel is delivered to the site loaded with fresh fuel. This initial load is designed to provide the whole NPP lifetime without refuelling.

8.1 Fuel Cycle Options

8.2 Resource Use Optimization

8.3 Unique Fuel/Fuel Cycle Design Features

9. Safeguard & Physical Security

SUMMARY FOR BOOKLET

9.1 Safeguards

9.2 Security

9.3 Unique Safeguards and/or Security Features

10. Project Delivery & Economics

SUMMARY FOR BOOKLET

10.1 Project Preparation and Negotiation

10.2 Construction and Commissioning

10.3 Operation and Maintenance